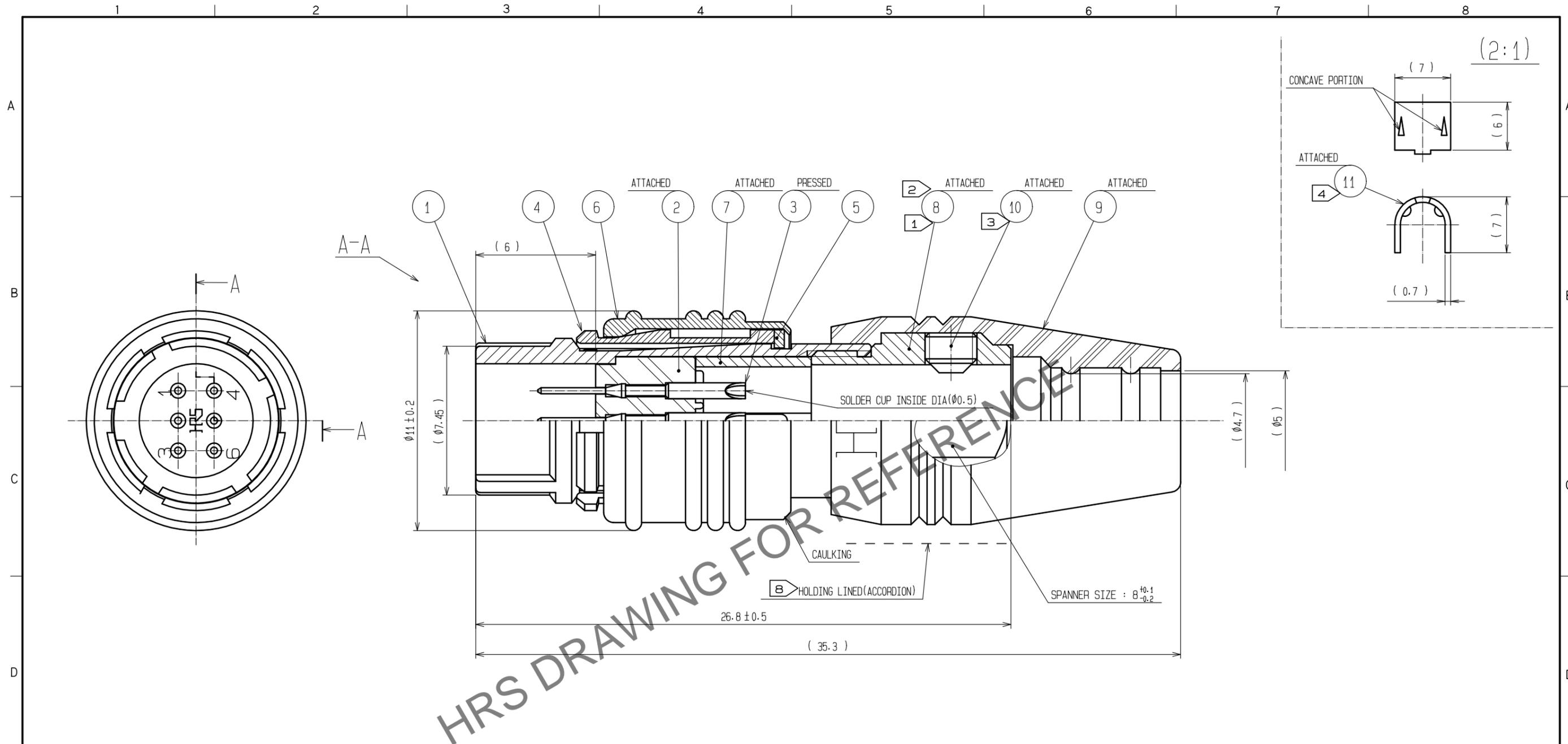


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.



- NOTES
- ① THREAD PORTION OF REF. No. ⑧ IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS. HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED.
 - ⚠ THEREFORE, TREAD PORTION APPLIES TO COAT WITH LOCTITE 263 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.
 - ② THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑧ TO BE 1 N·m.
 - ③ THE TIP OF REF. No. ⑩ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. No. ⑪ CLAMPED TO THE CABLE. OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. No. ⑩ IS 1.27mm. AND THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑩ TO BE 0.3 TO BE 0.4 N·m.
 - ④ MANUAL CRIMPING TOOL OF REF. No. ⑪ : HR10A-TC-02(THE HOLE DIAMETER FOR CRIMPING:Φ5.3)
 - ⑤ ROTATION EXAMPLES OF REF. No. ① AND ⑧ ARE SHOWN.
 - ⑥ OVERPLATING : GOLD 0.2 μm min.
UNDERPLATING : NICKEL 2 μm min.
 - ⚠ ⑦ REFER TO THE TECHNICAL SPECIFICATION ETAD-C0140 FOR ASSEMBLY PROCEDURE.
 - ⑧ FOR SECURE CLICK SENSATION WHEN MATING, DO NOT HOLD REF. No. ⑥. THIS PRODUCT SHALL BE MATED WITH MATING HALF BY HOLDING LINED(ACCORDION) AREA OF REF. No. ⑨. INSERT THE PLUG UNTIL IT CLICKS. FOR THE WITHDRAWAL, PULL THE CONNECTOR BY HOLDING REF. No. ⑥.
 - ⑨ THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS
6	BRASS	MATTE FINISH NICKEL PLATING			
5	BRASS	NICKEL PLATING	11	BRASS	
4	PHOSPHOR BRONZE	NICKEL PLATING	10	STEEL	NICKEL PLATING M2.6X0.45X2
3	PHOSPHOR BRONZE	⑥	9	ETHYLENE PROPYLENE RUBBER	(BLACK)
2	PPS	(BLACK) UL94V-0	8	BRASS	NICKEL PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATING	7	POLYACETAL	(NATURAL)

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	5 : 1	2	DIS-C-00016984	HT. ZENBA	EJ. KUNII	20240311

APPROVED	CHECKED	DESIGNED	DRAWN	DRAWING NO.	PART NO.	CODE NO.
:EJ. KUNII	:EJ. KUNII	:SY. KONDO	:SY. KONDO	EDC-114768-31-00	HR25A-7P-6P(31)	CL0125-0602-8-31