



- Notes
- ① Hand crimping tool. Ref. No. ⑧ : HR10A-TC-02 (CL150-0041-2)
 - ② The hole diameter for crimping: $\phi 5.3$
 - ③ The recommended clamp torque, Ref. No. ⑥ : 1.5 to 2 N·m.
 - ④ Across flats hexagon head of Ref. No. ⑦ : 1.27
The recommended clamp torque, Ref. No. ⑦ : 0.3 to 0.4 N·m.
 - ⑤ Loctite 263, Henkel Japan or equivalent applies to prevent Ref. No. ① and ⑦ from loosening.
 - ⑥ One example of the rotation of Ref. No. ⑥ to Ref. No. ① is shown.
 - ⑦ The assembly this product applies to the manual ETAD-C0354-00.

③ CAD change

| 5 | Steel | Nickel plating | | | | | |
|-----|------------|-------------------------------|---------|--------------------|---|--------|---------|
| 4 | Brass | Matte finish nickel plated | 9 | Chloroprene rubber | (Black) | | |
| 3 | Brass | Silver plating 2 μ m min. | 8 | Brass | | | |
| 2 | Polyamide | (Black) UL94V-0 | 7 | Steel | Nickel plating Hexagon socket set Screw M2.6×0.45×2 | | |
| 1 | Zinc alloy | Matte finish nickel plated | 6 | Brass | Nickel plating | | |
| NO. | MATERIAL | FINISH | REMARKS | NO. | MATERIAL | FINISH | REMARKS |

| | | | | | | | |
|---------------------------|--|------------------------|-----------------|--|-----------------------|--------------------------|----------------------|
| UNITS mm | | SCALE 2:1 | COUNT ③ 3 | DESCRIPTION OF REVISIONS DIS-C-00019191 | DESIGNED HY. KISHI | CHECKED HY. KOBAYASHI | DATE 2025. 02. 03 |
| HIROSE ELECTRIC CO., LTD. | | APPROVED : MO. SATOH | 2005. 10. 20 | DRAWING NO. EDC-020534-73-73 | | | |
| | | CHECKED : EJ. KUNII | 2005. 10. 20 | PART NO. HR10A-7P-4P (73) | | | |
| | | DESIGNED : DS. MATSUNE | 2005. 10. 19 | CODE NO. CL0110-0301-2-73 | | | |
| | | DRAWN : DS. MATSUNE | 2005. 10. 19 | ③ / ① / ① | | | |