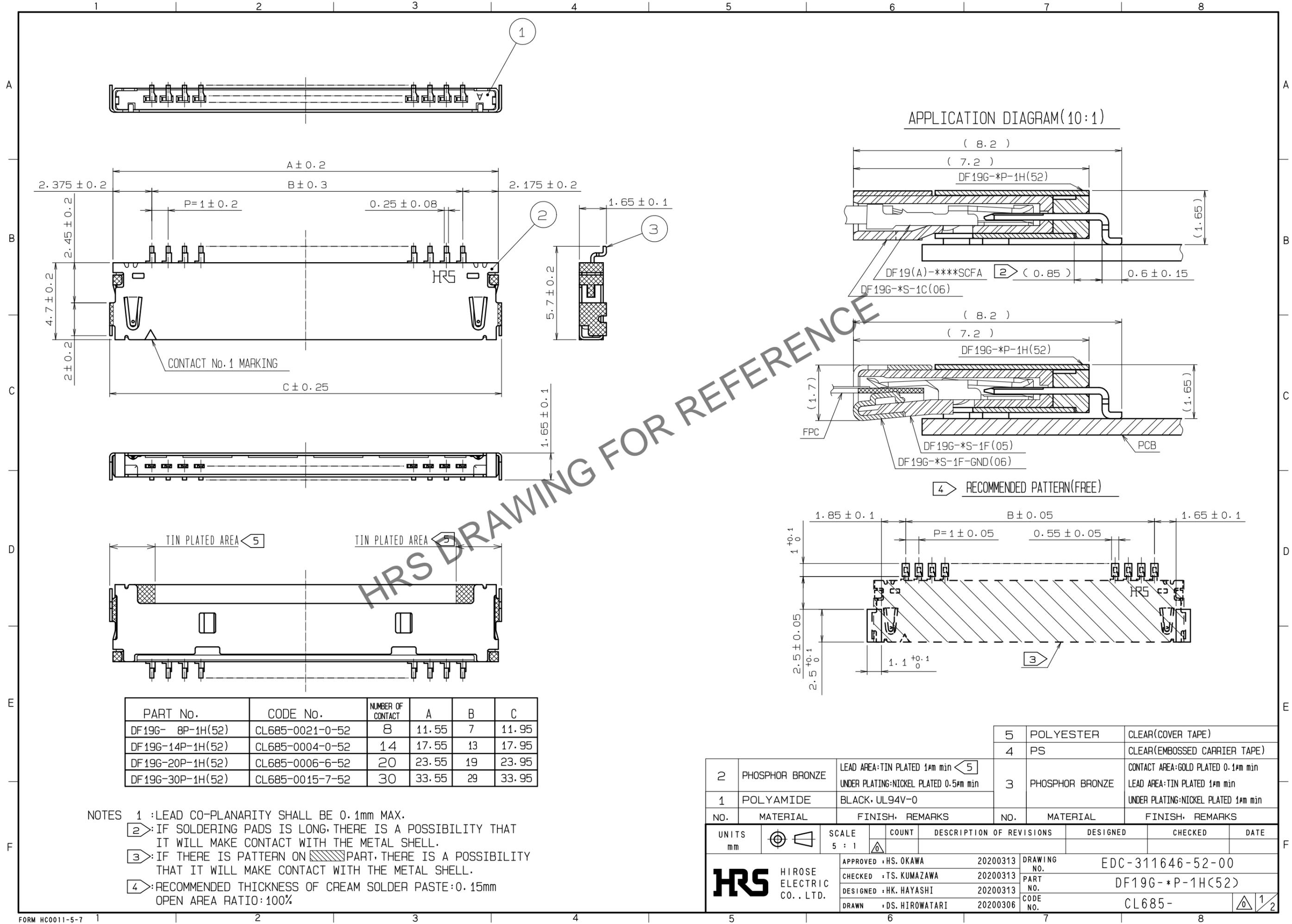


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PART No.	CODE No.	NUMBER OF CONTACT	A	B	C
DF19G- 8P-1H(52)	CL685-0021-0-52	8	11.55	7	11.95
DF19G-14P-1H(52)	CL685-0004-0-52	14	17.55	13	17.95
DF19G-20P-1H(52)	CL685-0006-6-52	20	23.55	19	23.95
DF19G-30P-1H(52)	CL685-0015-7-52	30	33.55	29	33.95

- NOTES
- ①: LEAD CO-PLANARITY SHALL BE 0.1mm MAX.
  - ②: IF SOLDERING PADS IS LONG, THERE IS A POSSIBILITY THAT IT WILL MAKE CONTACT WITH THE METAL SHELL.
  - ③: IF THERE IS PATTERN ON PART, THERE IS A POSSIBILITY THAT IT WILL MAKE CONTACT WITH THE METAL SHELL.
  - ④: RECOMMENDED THICKNESS OF CREAM SOLDER PASTE: 0.15mm  
OPEN AREA RATIO: 100%

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
2	PHOSPHOR BRONZE	LEAD AREA:TIN PLATED 1μm min  ⑤ UNDER PLATING:NICKEL PLATED 0.5μm min	5	POLYESTER	CLEAR(COVER TAPE)
1	POLYAMIDE	BLACK, UL94V-0	4	PS	CLEAR(EMBOSSD CARRIER TAPE)
			3	PHOSPHOR BRONZE	CONTACT AREA:GOLD PLATED 0.1μm min LEAD AREA:TIN PLATED 1μm min UNDER PLATING:NICKEL PLATED 1μm min

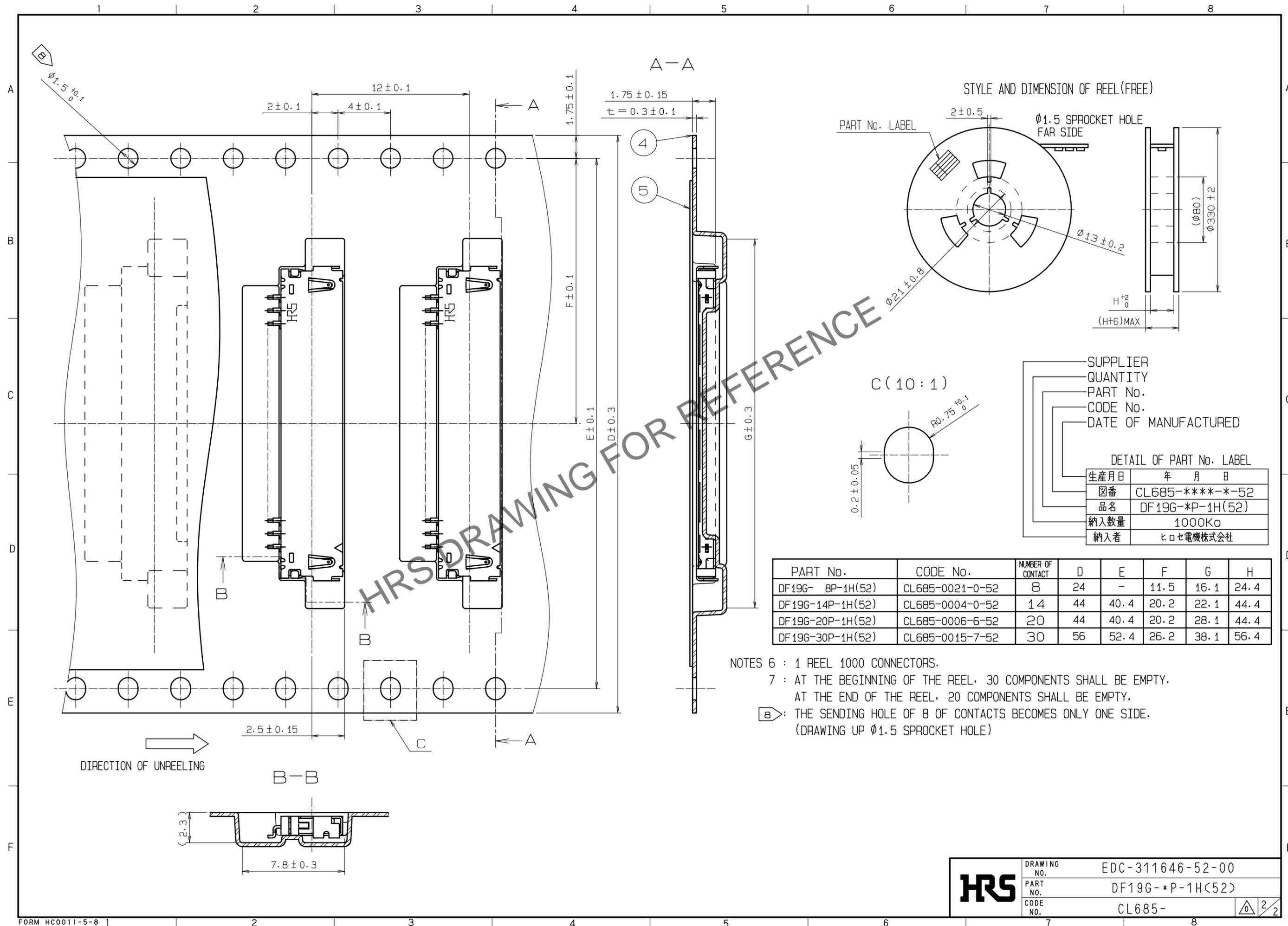
  

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	5 : 1	△	APPROVED : HS. OKAWA 20200313			
			CHECKED : TS. KUMAZAWA 20200313			
			DESIGNED : HK. HAYASHI 20200313			
			DRAWN : DS. HIROWATARI 20200306			

DRAWING NO.	PART NO.	CODE NO.
EDC-311646-52-00	DF19G-*P-1H(52)	CL685-

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SUPPLIER  
 QUANTITY  
 PART No.  
 CODE No.  
 DATE OF MANUFACTURED

DETAIL OF PART No. LABEL

生産月日	年 月 日
図番	CL685-****-*-52
品名	DF19G-*P-1H(52)
納入数量	1000Ko
納入者	ヒロセ電機株式会社

PART No.	CODE No.	NUMBER OF CONTACT	D	E	F	G	H
DF19G- 8P-1H(52)	CL685-0021-0-52	8	24	-	11.5	16.1	24.4
DF19G-14P-1H(52)	CL685-0004-0-52	14	44	40.4	20.2	22.1	44.4
DF19G-20P-1H(52)	CL685-0006-6-52	20	44	40.4	20.2	28.1	44.4
DF19G-30P-1H(52)	CL685-0015-7-52	30	56	52.4	26.2	38.1	56.4

NOTES 6 : 1 REEL 1000 CONNECTORS.  
 7 : AT THE BEGINNING OF THE REEL, 30 COMPONENTS SHALL BE EMPTY.  
 AT THE END OF THE REEL, 20 COMPONENTS SHALL BE EMPTY.  
 B: THE SENDING HOLE OF 8 OF CONTACTS BECOMES ONLY ONE SIDE.  
 (DRAWING UP  $\phi 1.5$  SPROCKET HOLE)

<b>HRS</b>	DRAWING NO.	EDC-311646-52-00
	PART NO.	DF19G-*P-1H(52)
	CODE NO.	CL685-